

BONDEX**TECHNICAL DATA SHEET****33120****1. Product Description**

1.1	Trade Name	:	BONDEX Quick Drying Woodstain
1.2	Quality No.	:	33120
1.3	Type	:	Water based woodstain with new acrylic technology
1.4	Manufacturer	:	Dyrup A/S - Gladsaxevej 300 - 2860 Søborg - Denmark
1.5	Where to use	:	Outdoor on absorbing wooden surfaces. Both for dimension and non-dimension stable wood.
1.6	Form Supplied	:	Ready for use.
1.7	Colour Range	:	Available in different colours. See colour card.
1.8	Can Sizes	:	0.75 L - 2.50 L - 5.00 L - 20.00 L

2. Composition

2.1	Binder	:	Acrylic.
2.2	Pigments	:	Organic and inorganic pigments.
2.3	Solvents	:	Water.

3. Technical Data

3.1	Specific Gravity	:	1.0 - 1.1 kg/l.
3.2	Viscosity	:	Thixotropic.
3.3	Dry Extract	:	Approx. 28%
3.4	Gloss	:	Matt to semi-gloss depending on number of applications. Measured to app. 30 at a 60° angle.
3.5	Special Qualities	:	For all wood types. Water based. Easy maintenance.
3.6	Odour	:	Low odour.
3.7	Coverage	:	9-12 m ² /l, depending on the substrate.
3.8	Drying Time	:	Dust dry: app. ½ hour. Recoatable: app. 3 hours. Measured at 23°C and standard humidity (60%).
3.9	Storage	:	2 years in unopened containers. Store frost-free.
3.10	VOC	:	EU limit value for this product (cat. A/e): 150 g/l (2007) / 130 g/l (2010). This product contains max. 15 g/l VOC.

4. Substrate & Preparation

4.1	In General	:	Stir well before use. Keep container closed after use.
4.2	Substrate	:	Must be clean, dry and solid. Moisture content: <u>Softwood</u> : max 15% <u>Hardwood</u> : max 12%.

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- 4.3 Pre-treatment : Previously painted or varnished surfaces must be taken back down to bare wood by planing or sanding. Algae, grease, and dirt must be removed. New, untreated and detached softwood must be pre-treated with a BONDEX preservative.
- 4.4 Treatment : 2-3 coats of BONDEX Quick Drying Wood Stain.
- 4.5 Application : Apply with brush. Do not use product at temperatures below 5°C or above 80% relative humidity.
- 4.6 Thinning : Do not thin.
- 4.7 Cleaning of Tools : Soap and water.

5. Safety Precautions

- 5.1 In General : Common safety rules for work with woodstains must be observed. Further information is available from our Material Safety Data Sheet.
- 5.2 Contains : Fungicide: IPBC

This Technical Data Sheet is assigned to describe the applicability of BONDEX Quick Drying Wood Stain in a serious and non-binding way. The technical indications are based on years of research, but the consumer is hereby not dissuaded to test the purpose of BONDEX Quick Drying Wood Stain before use. If any doubts, please apply to our agents or technical departments. This Technical Data Sheet replaces all former editions.